

Noryl* Resin PPO534

Asia Pacific: COMMERCIAL

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, yield	72	MPa	SABIC - Japan Method
Tensile Strain, break	55 - 55	%	SABIC - Japan Method
Flexural Stress	104	MPa	ASTM D 790
Flexural Modulus	2590	MPa	ASTM D 790
Hardness, Rockwell R	123	-	ASTM D 785
IMPACT			
Izod Impact, notched, 23°C	137	J/m	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	160	°C	ASTM D 648
CTE, -30°C to 30°C	5.E-05 - 5.E-05	1/°C	TMA
PHYSICAL			
Specific Gravity	1.08	-	ASTM D 792
Water Absorption, 24 hours	0.03	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.4 - 0.6	%	SABIC Method
Mold Shrinkage, flow, 6.4 mm	0.4 - 0.4	%	SABIC Method
ELECTRICAL			
Surface Resistivity	1.E+16	Ohm	ASTM D 257
Relative Permittivity, 50/60 Hz	2.58	-	ASTM D 150
FLAME CHARACTERISTICS			
UL Recognized, 94V-1 Flame Class Rating (3)	1.5	mm	UL 94

Source GMD, last updated:01/27/2000

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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